



PARTING & GROOVING

Parting & Grooving Inserts Overview

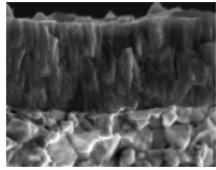
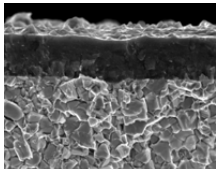
Parting & Grooving Inserts

Parting & Grooving Holders


Parting & Grooving Overview

Parting & Groove Turn Grades









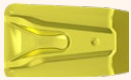



| Parting and Grooving Grades | | P Steel | | | | M Stainless steel | | | | K Cast iron | | | N Non Ferrous | | S Super Alloy | |
|-----------------------------|----------------|---------|------|-----|-----|-------------------|------|-----|-----|-------------|------|-----|---------------|-----|---------------|------|
| | | P10 | P20 | P30 | P40 | M10 | M20 | M30 | M40 | K10 | K20 | K30 | N10 | N20 | S10 | S20 |
| PVD | YG602G (YG602) | | 602G | | | | 602G | | | | 602G | | | | | 602G |
| | YG603 | | | | | | 603 | | | | | | | | | |

| | | |
|---|---|--|
| <p>YG602G (YG602)</p> <p>P20 - P35 M20 - M40 K20 - K40 S15 - S25</p> | <p>PVD - TiAlN</p>  | <p>Universal grade for Parting & Groove Turn</p> <ul style="list-style-type: none"> Ultra Dense PVD Coating with optimal thermal resistance & strength Sub-Micron substrate designed for demanding application YG602G : First Choice for Low Cutting Speed, Soft and Sticky Material with Low Hardness (Gold Color) YG602 : First Choice for General Application (Violet Color) |
| <p>YG603</p> <p>M30 - M50</p> | <p>PVD - TiAlN</p>  | <p>PVD Parting & Grooving Grade for Stainless Steel</p> <ul style="list-style-type: none"> Ultra high toughness substrate and strong adhesion Excellent cutting edge strength and chipping resistance Stable machinability and tool life for stainless steel |

Parting & Grooving Inserts

| | | | |
|---|------------|---------------------------------|------------|
|  | TD. Series | Inserts TDN, TDP, TDY | 2, 3, 4, 5 |
|---|------------|---------------------------------|------------|

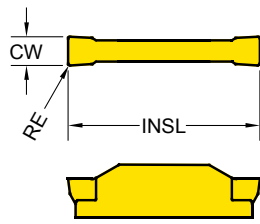
Parting & Grooving Chipbreakers

| | | | | |
|--------------------|------------------|---|---|--|
| Parting & Grooving | -P |  |  | <ul style="list-style-type: none"> For Parting & Deep Grooving For Low Feed Rate and Difficult to Cut Materials |
| | -N |  |  | <ul style="list-style-type: none"> For External Parting And Grooving For General Use |
| Turning & Grooving | -Y |  |  | <ul style="list-style-type: none"> For External Turning & Grooving For Medium feed rate |
| | NEW GL |  |  | <ul style="list-style-type: none"> For External, Internal turning and Grooving Face grooving and Face turning For low feed rate |
| | NEW GM |  |  | <ul style="list-style-type: none"> For External, Internal turning and Grooving First choice Face Grooving and Face turning For Medium feed rate |
| | NEW RG |  |  | <ul style="list-style-type: none"> For External, Internal turning and Grooving Full radius Insert for Profiling |

Parting & Grooving - Inserts

Parting & Grooving Inserts









Recommended Cutting Conditions : p.222



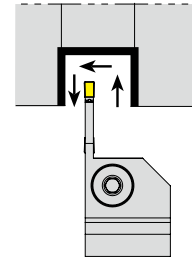
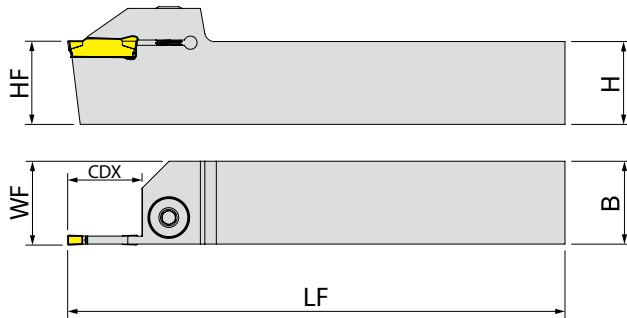
| Series | INSL | CW |
|--------|------|----|
| TD* 2 | 20 | 2 |
| TD* 3 | 20 | 3 |
| TD* 4 | 20 | 4 |
| TD* 5 | 25 | 5 |


* CDX : Cutting Depth Maximum

● : Stock item ○ : Order made item

| TD. | Designation | RE | Parting & Grooving | | Turning | | EDP 5200.. | | |
|---|------------------|-------------|--------------------|-------------|--------------|-----------|------------|--------|--------|
| | | | Fn (mm/rev.) | CDX (mm) | Fn (mm/rev.) | Ap (mm) | YG602 | YG602G | YG603 |
| -P  Parting & Grooving (Sharp edge)  * 6° Angled Parting | TDP 2002 | 0.2 | 0.04 ~ 0.12 | 19 | - | - | ● 0012 | ○ 0036 | ● 0078 |
| | TDP 3002 | 0.2 | 0.05 ~ 0.16 | 19 | - | - | ● 0029 | ○ 0030 | ● 0076 |
| | TDP 4003 | 0.3 | 0.06 ~ 0.18 | 19 | - | - | ● 0023 | ○ 0038 | ● 0080 |
| | * TDPR 2002 - 6 | 0.2 | 0.03 ~ 0.08 | 19 | - | - | ● 0045 | | ● 0085 |
| | * TDPR 3002 - 6 | 0.2 | 0.04 ~ 0.12 | 19 | - | - | ● 0048 | | ● 0089 |
| | * TDPL 2002 - 6 | 0.2 | 0.03 ~ 0.08 | 19 | - | - | ● 0046 | | ● 0086 |
| | * TDPL 3002 - 6 | 0.2 | 0.04 ~ 0.12 | 19 | - | - | ● 0049 | | ● 0090 |
| -N  Parting & Grooving (General)  * 6° Angled Parting | TDN 2002 | 0.2 | 0.05 ~ 0.18 | 19 | - | - | ● 0010 | ○ 0035 | ● 0077 |
| | TDN 3002 | 0.2 | 0.07 ~ 0.23 | 19 | - | - | ● 0024 | ○ 0025 | ● 0075 |
| | TDN 4003 | 0.3 | 0.08 ~ 0.28 | 19 | - | - | ● 0022 | ○ 0037 | ● 0079 |
| | TDN 5003 | 0.3 | 0.09 ~ 0.35 | 24 | - | - | ● 0042 | | |
| | * TDNR 2002 - 6 | 0.2 | 0.04 ~ 0.14 | 19 | - | - | ● 0043 | | ● 0083 |
| | * TDNR 3002 - 6 | 0.2 | 0.06 ~ 0.18 | 19 | - | - | ● 0040 | | ● 0087 |
| | * TDNL 2002 - 6 | 0.2 | 0.04 ~ 0.14 | 19 | - | - | ● 0044 | | ● 0084 |
| * TDNL 3002 - 6 | 0.2 | 0.06 ~ 0.18 | 19 | - | - | ● 0047 | | ● 0088 | |
| * TDNL 4003 - 4 | 0.3 | 0.06 ~ 0.24 | 19 | | | ● 0096 | | | |
| -Y  Turn Groove | TDY3E - 0.4 | 0.4 | 0.06 ~ 0.24 | 10 | 0.12 ~ 0.22 | 0.5 ~ 2.4 | | ● 0027 | |
| | TDY4E - 0.4 | 0.4 | 0.08 ~ 0.27 | 10 | 0.15 ~ 0.30 | 0.5 ~ 2.8 | | ● 0020 | |
| | TDY5E - 0.4 | 0.4 | 0.08 ~ 0.23 | 10 | 0.15 ~ 0.30 | 0.5 ~ 3.2 | | ● 0082 | |
| -Y  NEW GL  NEW GM  NEW RG | TDY2E - 0.3 - GL | 0.3 | 0.04 ~ 0.20 | 10 | 0.06 ~ 0.18 | 0.4 ~ 1.5 | | ● 0123 | ● 0124 |
| | TDY3E - 0.3 - GL | 0.3 | 0.05 ~ 0.23 | 10 | 0.08 ~ 0.20 | 0.4 ~ 2.0 | | ● 0125 | ● 0126 |
| | TDY4E - 0.4 - GL | 0.4 | 0.06 ~ 0.26 | 10 | 0.10 ~ 0.25 | 0.5 ~ 2.3 | | ● 0112 | ● 0127 |
| | TDY3E - 0.4 - GM | 0.4 | 0.06 ~ 0.24 | 10 | 0.12 ~ 0.22 | 0.5 ~ 2.4 | | ● 0118 | ● 0119 |
| TDY4E - 0.4 - GM | 0.4 | 0.08 ~ 0.27 | 10 | 0.15 ~ 0.30 | 0.5 ~ 2.8 | | ● 0113 | ● 0120 | |
| TDY4E - 0.8 - GM | 0.8 | 0.10 ~ 0.27 | 10 | 0.18 ~ 0.32 | 0.8 ~ 2.8 | | ● 0114 | ● 0122 | |
| TDY2E - 1.0 - RG | 1.0 | 0.05 ~ 0.15 | 10 | 0.10 ~ 0.30 | 0.1 ~ 0.8 | | ● 0111 | ● 0115 | |
| TDY3E - 1.5 - RG | 1.5 | 0.08 ~ 0.18 | 10 | 0.15 ~ 0.35 | 0.1 ~ 1.2 | | ● 0108 | ● 0116 | |
| TDY4E - 2.0 - RG | 2.0 | 0.10 ~ 0.20 | 10 | 0.18 ~ 0.45 | 0.1 ~ 1.6 | | ● 0109 | ● 0117 | |

External holders



 : p. 119 Unit :mm

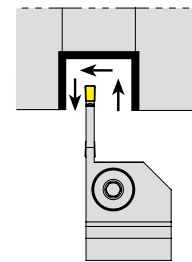
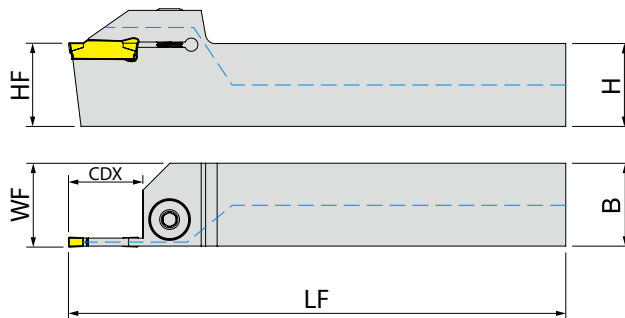
| Designation | EDP 5700.. | | CW | CDX | H (= HF) | B | LF | WF | Insert |
|--------------------|------------|------|----|-----|----------|----|-----|------|--------|
| | R | L | | | | | | | |
| YTER/L 1212 - 2T15 | 0025 | 0024 | 2 | 15 | 12 | 12 | 100 | 12.3 | TD.2.. |
| YTER/L 1616 - 2T15 | 0027 | 0026 | 2 | 15 | 16 | 16 | 125 | 16.3 | |
| YTER/L 2020 - 2T15 | 0030 | 0029 | 2 | 15 | 20 | 20 | 125 | 20.3 | |
| YTER/L 2020 - 2T20 | 0032 | 0031 | 2 | 20 | 20 | 20 | 125 | 20.3 | |
| YTER/L 2020 - 2T9 | 0028 | - | 2 | 9 | 20 | 20 | 125 | 20.3 | |
| YTER/L 2525 - 2T17 | 0034 | 0033 | 2 | 17 | 25 | 25 | 150 | 25.3 | |
| YTER/L 1212 - 3T15 | 0036 | 0035 | 3 | 15 | 12 | 12 | 100 | 12.4 | TD.3.. |
| YTER/L 1616 - 3T15 | 0038 | 0037 | 3 | 15 | 16 | 16 | 125 | 16.4 | |
| YTER/L 2020 - 3T20 | 0040 | 0039 | 3 | 20 | 20 | 20 | 125 | 20.4 | |
| YTER/L 2525 - 3T20 | 0044 | 0043 | 3 | 20 | 25 | 25 | 150 | 25.4 | |
| YTER/L 2525 - 3T9 | 0042 | 0041 | 3 | 9 | 25 | 25 | 150 | 25.4 | |
| YTER/L 3232 - 3T20 | 0045 | - | 3 | 20 | 32 | 32 | 170 | 32.4 | TD.4.. |
| YTER/L 2525 - 4T20 | 0047 | 0046 | 4 | 20 | 25 | 25 | 150 | 25.5 | |

▶ NEXT PAGE

| Series | Designation | Infomation | Screw | Ring | Wrench |
|--------|-------------------|-------------|---------------|----------|-----------|
| YTER/L | ..2.. | Description | YAKV-02-M6x22 | YABPL-01 | YAAL-03-3 |
| | | EDP | 18000195 | 18000058 | 18000061 |
| | ..3../..4../..5.. | Description | Y2004-M8x1x20 | - | YAAL-05-4 |
| | | EDP | 18000196 | - | 18000062 |

Parting & Grooving - Holder - External

External holders

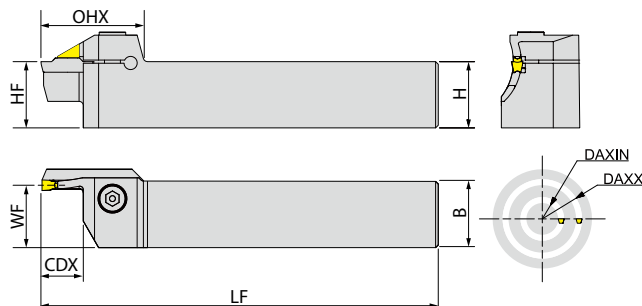


: p. 119

Unit : mm

| Designation | | EDP 5700.. R L | CW | CDX | H (= HF) | B | LF | WF | Insert |
|--------------------|---|-------------------|----|-----|----------|----|-----|------|--------|
| YTER/L 1212-2T15-C | ● | 0194 0171 | 2 | 15 | 12 | 12 | 100 | 12.3 | TD.2.. |
| YTER/L 1616-2T15-C | ● | 0197 0174 | 2 | 15 | 16 | 16 | 125 | 16.3 | |
| YTER/L 2020-2T15-C | ● | 0201 0178 | 2 | 15 | 20 | 20 | 125 | 20.3 | |
| YTER/L 2020-2T17-C | ● | 0202 | 2 | 17 | 20 | 20 | 125 | 20.3 | |
| YTER/L 2020-2T20-C | ● | 0203 0179 | 2 | 20 | 20 | 20 | 125 | 20.3 | |
| YTER/L 2020-2T09-C | ● | 0204 0180 | 2 | 09 | 20 | 20 | 125 | 20.3 | |
| YTER/L 2525-2T17-C | ● | 0208 0184 | 2 | 17 | 25 | 25 | 150 | 25.3 | |
| YTER/L 1212-3T15-C | ● | 0196 0173 | 3 | 15 | 12 | 12 | 100 | 12.4 | TD.3.. |
| YTER/L 1616-3T15-C | ● | 0199 0176 | 3 | 15 | 16 | 16 | 125 | 16.4 | |
| YTER/L 2020-3T20-C | ● | 0205 0181 | 3 | 20 | 20 | 20 | 125 | 20.4 | |
| YTER/L 2020-3T25-C | ● | 0206 0182 | 3 | 25 | 20 | 20 | 125 | 20.4 | |
| YTER/L 2020-3T30-C | ● | 0207 0183 | 3 | 30 | 20 | 20 | 125 | 20.4 | |
| YTER/L 2525-3T22-C | ● | 0209 0185 | 3 | 22 | 25 | 25 | 150 | 25.4 | |
| YTER/L 2525-3T25-C | ● | 0210 0186 | 3 | 25 | 25 | 25 | 150 | 25.4 | |
| YTER/L 2525-3T30-C | ● | 0211 0187 | 3 | 30 | 25 | 25 | 150 | 25.4 | |
| YTER/L 2525-3T09-C | ● | 0212 0188 | 3 | 09 | 25 | 25 | 150 | 25.4 | |
| YTER/L 3232-3T25-C | ● | 0217 0192 | 3 | 25 | 32 | 32 | 170 | 32.4 | TD.4.. |
| YTER/L 2525-4T22-C | ● | 0213 0189 | 4 | 22 | 25 | 25 | 150 | 25.5 | |
| YTER/L 2525-4T25-C | ● | 0214 | 4 | 25 | 25 | 25 | 150 | 25.5 | |
| YTER/L 2525-4T30-C | ● | 0215 0190 | 4 | 30 | 25 | 25 | 150 | 25.5 | |
| YTER/L 2525-5T25-C | ● | 0216 0191 | 5 | 25 | 25 | 25 | 150 | 25.5 | |

| Series | Designation | Infomation | Screw | Ring | Wrench |
|--------|-------------------|-------------|---------------|----------|-----------|
| YTER/L | ..2.. | Description | YAKV-02-M6X22 | YABPL-01 | YAAL-03-3 |
| | | EDP | 18000195 | 18000058 | 18000061 |
| | ..3../..4../..5.. | Description | Y2004-M8X1X20 | - | YAAL-05-4 |
| | | EDP | 18000196 | - | 18000062 |

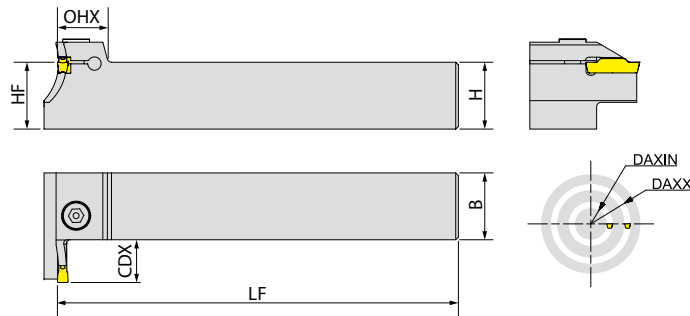


: p. 119 Unit :mm

| Designation | EDP 5700.. R L | CW | DAXIN | DAXX | CDX | H (= HF) | B | LF | WF | Insert |
|------------------------|-------------------|----|-------|------|-----|-------------|----|-----|------|--------|
| YTFR 25M-D034050-3T10A | 0599 - | 3 | 34 | 50 | 10 | 25 | 25 | 150 | 24 | TD3.. |
| YTFR 25M-D044060-3T15A | 0600 - | 3 | 44 | 60 | 15 | 25 | 25 | 150 | 24 | |
| YTFR 25M-D054085-3T15A | 0601 - | 3 | 54 | 85 | 15 | 25 | 25 | 150 | 24 | |
| YTFR 25M-D034050-4T15A | 0602 - | 4 | 34 | 50 | 15 | 25 | 25 | 150 | 23.6 | TD4.. |
| YTFR 25M-D042060-4T15A | 0603 - | 4 | 42 | 60 | 15 | 25 | 25 | 150 | 23.6 | |
| YTFR 25M-D052072-4T20A | 0604 - | 4 | 52 | 72 | 20 | 25 | 25 | 150 | 23.6 | |
| YTFR 25M-D064120-4T20A | 0605 - | 4 | 64 | 120 | 20 | 25 | 25 | 150 | 23.6 | |
| YTFR 25M-D112200-4T20A | 0606 - | 4 | 112 | 200 | 20 | 25 | 25 | 150 | 23.6 | |
| YTFR 25M-D200-4T20A | 0607 - | 4 | 200 | - | 20 | 25 | 25 | 150 | 23.6 | |

| Series | Designation | Information | Screw | Ring | Wrench |
|--------|-------------|-------------|----------------|------|----------|
| YTFR | ..S | Description | SHB-M6x1.0x25L | - | HL-05 |
| | | EDP | 58000039 | - | 58000041 |

External holders - Perpendicular Face grooving



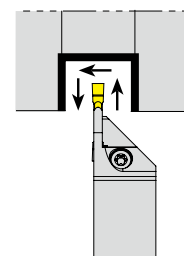
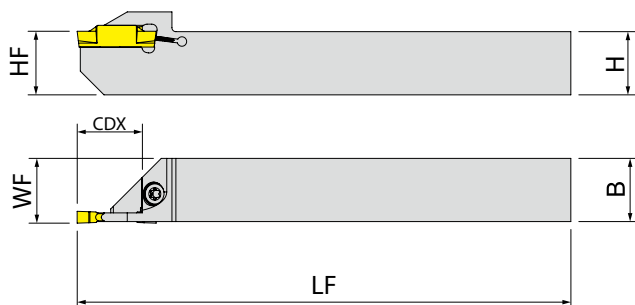
: p. 119


Unit : mm

| Designation | EDP 5700.. R L | CW | DAXIN | DAXX | CDX | H (= HF) | B | LF | Insert |
|----------------------------|-------------------|----|-------|------|-----|----------|----|-----|--------|
| YTFPR25M - D034050 - 3T12A | 0608 - | 3 | 34 | 50 | 12 | 25 | 25 | 150 | TD.3.. |
| YTFPR25M - D044060 - 3T15A | 0609 - | 3 | 44 | 60 | 15 | 25 | 25 | 150 | |
| YTFPR25M - D054085 - 3T15A | 0610 - | 3 | 54 | 85 | 15 | 25 | 25 | 150 | |
| YTFPR25M - D034050 - 4T15A | 0611 - | 4 | 34 | 50 | 15 | 25 | 25 | 150 | TD.4.. |
| YTFPR25M - D042060 - 4T15A | 0612 - | 4 | 42 | 60 | 15 | 25 | 25 | 150 | |
| YTFPR25M - D052072 - 4T20A | 0613 - | 4 | 52 | 72 | 20 | 25 | 25 | 150 | |
| YTFPR25M - D064120 - 4T20A | 0614 - | 4 | 64 | 120 | 20 | 25 | 25 | 150 | |
| YTFPR25M - D112200 - 4T20A | 0615 - | 4 | 112 | 200 | 20 | 25 | 25 | 150 | |

| Series | Designation | Information | Screw | Ring | Wrench |
|--------|-------------|-------------|----------------|------|----------|
| YTFPR | 16-2T.. | Description | SHB-M6x1.0x25L | - | HL-05 |
| | | EDP | 58000039 | - | 58000041 |
| | 20~25-3T.. | Description | SHB-M6x1.0x25L | - | HL-05 |
| | | EDP | 58000039 | - | 58000041 |
| | 32-3T.. | Description | SHB-M6x1.0x25L | - | HL-05 |
| | | EDP | 58000039 | - | 58000041 |

External holders (Swiss Lathe)



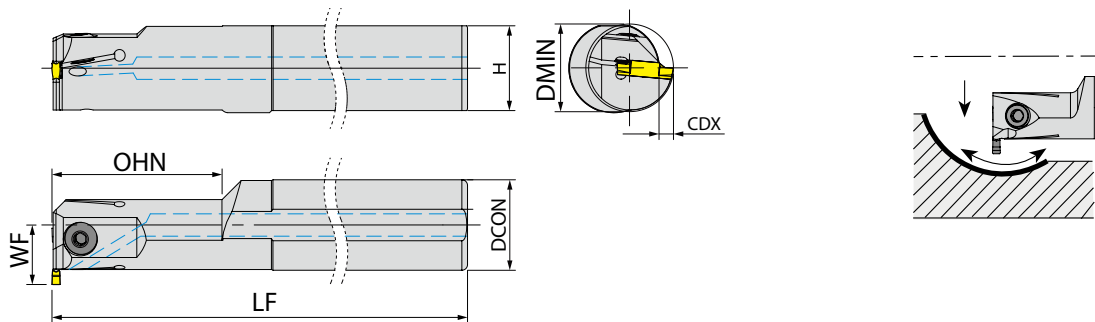
 : p. 119 Unit : mm

| Designation | EDP 5700.. | | CW | CDX | H (= HF) | B | LF | WF | Insert |
|----------------------|------------|------|----|-----|----------|----|-----|------|--------|
| | R | L | | | | | | | |
| YTER/L 1212-2T12-S | 0048 | - | 2 | 12 | 12 | 12 | 125 | 12.2 | TD.2.. |
| YTER/L 1616-2T16-S | 0049 | - | 2 | 16 | 16 | 16 | 125 | 16.2 | |
| YTER/L 1212-3T12-S | 0051 | 0050 | 3 | 12 | 12 | 12 | 125 | 12.3 | TD.3.. |
| YTER/L 1616-3T16-S | 0053 | 0052 | 3 | 16 | 16 | 16 | 125 | 16.3 | |
| YTER/L 1212-2T12-S-C | ● 0193 | 0170 | 2 | 12 | 12 | 12 | 125 | 12.2 | TD.2.. |
| YTER/L 1616-2T16-S-C | ● 0198 | 0175 | 2 | 16 | 16 | 16 | 125 | 16.2 | |
| YTER/L 1212-3T12-S-C | ● 0195 | 0172 | 3 | 12 | 12 | 12 | 125 | 12.3 | TD.3.. |
| YTER/L 1616-3T16-S-C | ● 0200 | 0177 | 3 | 16 | 16 | 16 | 125 | 16.3 | |

| Series | Designation | Information | Screw | Ring | Wrench |
|--------|-------------|-------------|-------------|------|----------|
| YTER/L | ..S | Description | Y4015-M4x11 | - | Y80-T15 |
| | | EDP | 18000119 | - | 18000167 |

Parting & Grooving - Holder - Internal

Internal holders with Coolant supply

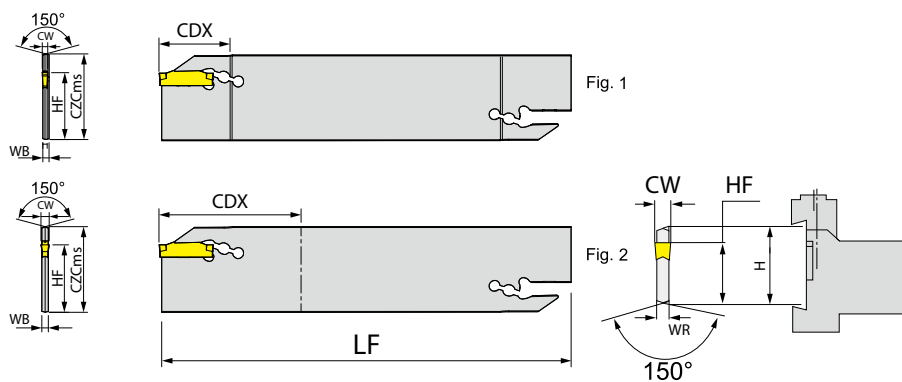


: p. 119 Unit : mm

| Designation | | EDP 5700.. R | L | CW | DMIN | CDX | DCON | H (= HF) | OHN | LF | WF | Insert |
|-----------------------|---|-----------------|------|----|------|-----|------|----------|-----|-----|------|--------|
| YTIR/L 16 - 2T8.5 - C | ● | 0222 | 0218 | 2 | 25 | 8.5 | 16 | 14.8 | 28 | 150 | 16.5 | TD.2.. |
| YTIR/L 20 - 3T06 - C | ● | 0223 | 0219 | 3 | 25 | 6 | 20 | 18.3 | 40 | 170 | 16 | |
| YTIR/L 25 - 3T06 - C | ● | 0224 | 0220 | 3 | 25 | 6 | 25 | 23 | 40 | 200 | 18.5 | TD.3.. |
| YTIR/L 32 - 3T05 - C | ● | 0225 | 0221 | 3 | 31 | 5 | 32 | 30 | 60 | 250 | 21 | |

| Series | Designation | Information | Screw | Ring | Wrench |
|---------|-------------|---------------|-------------|-----------|-----------|
| YTIR/L | 16-2T.. | Description | Y2503-M4X10 | - | YAAL-03-3 |
| | | EDP | 18000197 | - | 18000061 |
| | 20-3T.. | Description | Y2504-M5X12 | - | YAAL-05-4 |
| | | EDP | 18000198 | - | 18000062 |
| | 25-3T.. | Description | Y2504-M5X16 | - | YAAL-05-4 |
| | | EDP | 58000028 | - | 18000062 |
| 32-3T.. | Description | Y2004-M8X1X20 | - | YAAL-05-4 | |
| | EDP | 18000196 | - | 18000062 | |

Parting & Grooving - Holder Blade



: p. 119 Unit:mm

| Designation | EDP 5700.. | CZCms | CW | CDX | HF | LF | WB | Insert | Fig |
|----------------|------------|-------|----|-----|----|-----|-----|--------|-----|
| YGB 32 - 2 | 0058 | 32 | 2 | 25 | 25 | 150 | 2.4 | TD.2.. | 1 |
| YGB 32 - 3 | 0059 | 32 | 3 | 50 | 25 | 150 | 2.4 | TD.3.. | 2 |
| YGB 32 - 2 - C | ● 0226 | 32 | 2 | 25 | 25 | 150 | 2.4 | TD.2.. | 1 |
| YGB 32 - 3 - C | ● 0227 | 32 | 3 | 50 | 25 | 150 | 2.4 | TD.3.. | 2 |

TURNING

PARTING & GROOVING

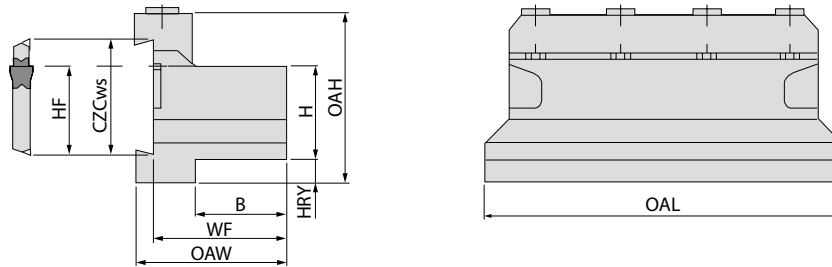
MILLING

DRILLING

TECHNICAL INFORMATION

| Series | Designation | Information | Screw | Ring | Wrench |
|--------|-------------|-------------|-------|------|----------|
| YGB.. | ..-32.. | Description | - | - | YALA-02 |
| | | EDP | - | - | 58000027 |

Parting & Grooving - Holder Blade Block



: p.119

Unit:mm

| Designation | EDP 5700.. | CZCws | H | B | HF | WF | HRV | OAL | OAH | OAW |
|------------------|------------|-------|----|----|----|------|-----|-----|-----|-----|
| YGBU 20 - 32 | 0060 | 32 | 20 | 19 | 25 | 32.7 | 13 | 100 | 50 | 38 |
| YGBU 25 - 32 | 0061 | 32 | 25 | 23 | 25 | 36.7 | 8 | 110 | 50 | 42 |
| YGBU 32 - 32 | 0062 | 32 | 32 | 29 | 25 | 42.7 | 5 | 110 | 54 | 48 |
| YGBU 20 - 32 - C | ● 0228 | 32 | 20 | 19 | 25 | 32.7 | 13 | 100 | 50 | 38 |
| YGBU 25 - 32 - C | ● 0229 | 32 | 25 | 23 | 25 | 36.7 | 8 | 110 | 50 | 42 |
| YGBU 32 - 32 - C | ● 0230 | 32 | 32 | 29 | 25 | 42.7 | 5 | 110 | 54 | 48 |

| Series | Designation | Infomation | Screw | Ring | Wrench |
|--------|-------------|-------------|----------|-------------|-----------|
| YGBU | 20-32 | Description | YABK-03 | Y2505-M6X30 | YAAL-07-5 |
| | | EDP | 18000204 | 18000199 | 18000203 |
| | 25~32-32 | Description | YABK-04 | Y2505-M6X30 | YAAL-07-5 |
| | | EDP | 18000205 | 18000199 | 18000203 |